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Docket No. 146381.00001

19 Rec'd PCT/PTO
New U.S. National Stage Application of
PCT/AU00/01002

26 FEB 2002

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Patent Application of Graham Louis WILSON	
New U.S. National Stage Patent Application of PCT/AU00/01002	Docket No.: 146381.00003
International Filing Date: August 24, 2000	U.S. National Stage Filing Date: February 25, 2002
For: HOT SPRUE SYSTEM FOR DIECASTING	

PRELIMINARY AMENDMENT

Honorable Commissioner of Patents
and Trademarks
Washington, D.C. 20231

Sir:

Prior to examination of the above-identified application, Applicants respectfully request
that the following amendments be entered into the application:

IN THE CLAIMS:

Please replace claims 3-5, 9-12, 15-18 and 20 with the following amended claims:

3. A method according to claim 2 including the step of:
uniformly accelerating the molten diecasting metal as it flows along the melt path, the
uniform acceleration of the diecasting metal being enabled by uniformly reducing the cross-
sectional area of the channels of the melt path in the direction of flow.